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- (d) The volume of wine used and produced by amelioration, addition of spirits or sweetening, as determined by measurements of the wine before and after production.
- (e) The volume of wine used for and produced by blending, if wines of different tax classes are blended together;
- (f) The volume of wine used to produce formula wine, vinegar stock and distilling material;
- (g) The volume of wine removed to fermenters for referentation or removed directly to the production facilities of a distilled spirits plant or vinegar plant;
- (h) Where a process authorized under §24.248 is employed, records will be maintained to allow for verification of any limitation specified for the process employed and to ensure that the use of the process is consistent with good commercial practice;
- (i) Where a treating material is dissolved or dispersed in water as authorized in this part, the volume of water added to the wine; and
- (j) An explanation of any unusual transaction. (Sec. 201, Pub. L. 85–859, 72 Stat. 1381, as amended (26 U.S.C. 5367))

(Approved by the Office of Management and Budget under control number 1512–0298)

[T.D. ATF-299, 55 FR 24989, June 19, 1990, as amended by T.D. ATF-307, 55 FR 52738, Dec. 21, 1990; T.D. ATF-312, 56 FR 31082, July 9, 1991]

§ 24.302 Effervescent wine record.

A proprietor who produces or receives sparkling wine or artificially carbonated wine in bond shall maintain records showing the transaction date and details of production, receipt, storage, removal, and any loss incurred. Records will be maintained for each specific process used (bulk or bottle fermented, artificially carbonated) and by the specific kind of wine, e.g., grape, pear, cherry. The record will contain the following:

- (a) The volume of still wine filled into bottles or pressurized tanks prior to secondary fermentation or prior to the addition of carbon dioxide;
- (b) The quantity of any first dosage used;
- (c) Any in-process bottling losses, e.g., refilling, spillage, breakage;

- (d) The volume of bottle fermented sparkling wine in process, transferred and received:
 - (e) The volume returned to still wine;
- (f) The quantity of any finishing dosage used (See §24.192);
- (g) The volume of finished sparkling wine or artificially carbonated wine bottled or packed (amount produced);
- (h) The quantity of each item used in the production of dosages, e.g., wine, sugar, spirits; and
- (i) An explanation of any unusual transaction. (Sec. 201, Pub. L. 85–859, 72 Stat. 1381, as amended (26 U.S.C. 5367))

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[T.D. ATF-299, 55 FR 24989, June 19, 1990, as amended by T.D. ATF-312, 56 FR 31082, July 9, 1991]

§24.303 Formula wine record.

- A proprietor who produces beverage formula wine shall maintain records showing by transaction date the details of production. The formula wine record will contain the following:
 - (a) A number for each lot produced;
- (b) The approved formula number for each lot:
- (c) The volume of wine used in the production;
- (d) The volume produced and the gain or loss resulting from the production of each lot as determined by comparing the volume finished with the volume used (report the total loss or gain on the ATF F 5120.17 for the period in question);
- (e) An explanation of any unusual loss or gain;
- (f) The production of essences showing the formula number, quantities of spirits and herbs used, and the amount produced:
- (g) The quantity of essences purchased, and the use, transfer or other disposition of essences produced or purchased; and
- (h) A record of the receipt and use or other disposition of all herbs, aromatics, essences, extracts, or other flavoring materials used in the production of formula wine. (Sec. 201, Pub. L.